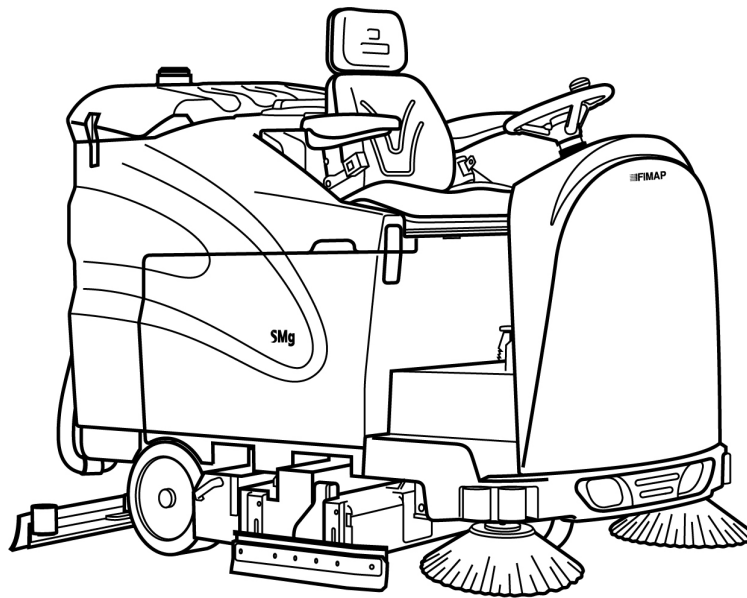


# USE AND MAINTENANCE MANUAL



## SMG130 S BASIC

ED. 09-2019

ENG

ORIGINAL  
INSTRUCTIONS  
Doc. 10036995  
Ver. AB



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The descriptions contained in this document are not binding.  
The company therefore reserves the right to make any modifications at any time to elements, details, or accessory supply, as considered necessary for reasons of improvement or manufacturing/commercial requirements.  
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The company reserves the right to make any technical and/or supply modifications. The images are for reference purposes only, and are not binding in terms of design and supply.

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### Symbols used in the manual

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Open book symbol with an "i"  
Indicates the need to consult the instruction manual

---



Open book symbol  
Used to tell the operator to read the manual before using the machine

---



Warning symbol  
Carefully read the sections marked with this symbol and observe the indications, for the safety of the operator and the machine

---



Warning symbol  
Indicates danger of gas exhalation and leakage of corrosive liquids

---



Warning symbol  
Indicates operator should take safety measures to avoid damage to limbs.

---



Warning symbol  
Indicates the danger of fire.  
Keep naked flames at a safe distance

---



Warning symbol  
Indicates that the packed product should be handled with suitable lifting means that comply with the legal requirements

---



Disposal symbol  
Carefully read the sections marked with this symbol, for machine disposal

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### On consignment of the machine

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When the machine is consigned to the customer, an immediate check must be performed to ensure all the material mentioned in the shipping documents has been received, and also to check the machine has not suffered damage during transportation. If this is the case, the carrier must ascertain the extent of the damage at once, informing our customer service office. It is only by prompt action of this type that the missing material can be obtained, and compensation for damage successfully claimed.

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### Introductory comment

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The **SMg 130 Base** is a floor scrubbing machine which, by means of the mechanical action of the rotating brush and the chemical action of a water/detergent solution, can clean any type of flooring. As it advances, it also collects any removed dirt as well as the detergent solution not absorbed by the floor.

**The machine must only be used for this purpose.** Even the best machines will only work well if used correctly and kept in good working order. We therefore recommend you read this instruction booklet carefully, and consult it whenever difficulties arise while using the machine. If necessary, remember that our customer assistance service (organised in collaboration with our dealers) is always available for advice or direct intervention.

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### Intended use

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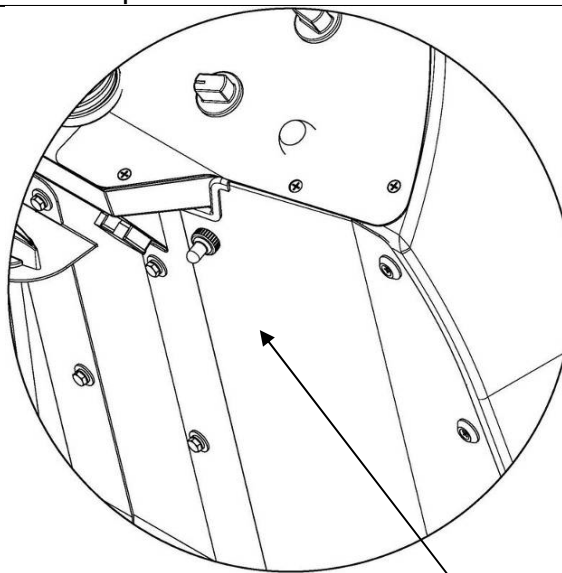
The floor scrubbing machine is designed for the professional cleaning of surfaces and floors in industrial, commercial and public environments only. It is only suitable for use in closed (or at least covered) places.

The machine is not suitable for use in the rain, or under water jets. IT IS FORBIDDEN to use the machine for picking up dangerous dusts or inflammable liquids in places with an explosive atmosphere. In addition, it is not suitable as a means of transport for people or objects.

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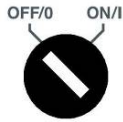
### Serial number plate

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TECHNICAL DESCRIPTION	U/M	SMG 130 BASE
Nominal input power [IEC 60335-2-72; IEC 62885-9]	kW	5,75
Working width (without side brushes)	mm	1055
Working width (with side brushes)	mm	1370
Squeegee width	mm	1266
Working capacity, up to	m <sup>2</sup> /h	8260
Cylindrical brush motor	No./(V/W)	2 / (36 / 1300)
Cylindrical brush rotations	rpm	650
Cylindrical brush	No. /∅ mm	2 / 210
Force exerted on the brush (step-01; step-02; step-03)	N	540; 640; 785
Side disc brush	No. /∅ mm	2 / 450
Side disc brush rotations	rpm	84
Side brush motor	V/W	36 / 90
Traction motor	V/W	36 / 1500
Traction wheel (diameter / width)	∅ mm / mm	300 / 120
Maximum forward speed	km/h	6,8
Maximum gradient with full load	%	10
Suction motor	No./(V/W)	2 / (36 / 650)
Maximum vacuum [IEC 62885-9; IEC 60312-1]	kPa	17,6
Rear elastic wheels (diameter / width)	∅ mm / mm	370 / 140
Solution tank	l	280
Recovery tank	l	335
Steering diameter	mm	3450
Machine dimensions (Length / Height / Width)	mm	2160x1675x1190
Battery compartment dimensions (Length / Height / Width)	mm	540x530x745
Recommended battery box (4 PZS 360)	V / AhC <sub>5</sub>	36 / 360
Recommended battery box dry weight	kg	420
Machine weight when empty	kg	690
Transported machine weight	kg	1110
Gross weight of the machine ready for use	kg	1465
Sound pressure level in operator seat [ISO 11201] (LpA)	dB	68.5
Uncertainty K <sub>pA</sub>	dB	1.4
Whole body vibrations [IEC 60335-2-72; IEC 62885-9; ISO 2631-1]	m/s <sup>2</sup>	<0.5
Hand-arm vibrations [IEC 60335-2-72; IEC 62885-9; ISO 5349-1]	m/s <sup>2</sup>	<2.5
Uncertainty		3.5%

## SYMBOLS USED ON THE MACHINE



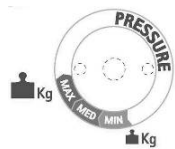
Main switch or key switch symbol  
Used on the instrument panel, to indicate the key switch for machine operation on (ON-1) or off (OFF-0)



Symbol denoting horn  
Used to indicate the acoustic alarm button



Symbol denoting forwards and backwards speed selector  
Used on the instrument panel, to indicate the speed of the forwards or backwards movements of the machine



Symbol denoting pressure applied to the brushes  
Used to indicate the knob for increasing the brush pressure



Brush head / squeegee operating symbols  
Used to indicate the I-DRIVE programs selector



Symbol denoting incorrect functioning  
Used on the instrument panel to indicate the red warning light showing incorrect machine traction functioning



Symbol denoting ammetric check of the brush motor  
Used on the instrument panel, for the red indicator light showing the brush motor is under pressure (force)



Symbol denoting parking brake engaged or incorrect braking system fluid level  
Used on the instrument panel to indicate the red warning light showing the engagement of parking brake or the absence of oil in the work braking system



Symbol denoting solution tank empty  
Used on the instrument panel to indicate the red warning light showing a low level of water/detergent solution in the solution tank

## SYMBOLS USED ON THE MACHINE



Symbol denoting recovery tank rotation  
Used on the instrument panel, for the green indicator light indicating rotation consent to recovery tank



Symbol denoting tap regulation  
Used on the central panel of the steering cover, to indicate the tap knob to regulate the water



Parking brake pedal symbol  
Used on the solution tank to indicate the position of the parking brake pedal



Symbol denoting the machine's power supply voltage  
Used on the front of the machine, in correspondence with the battery charger socket insertion nozzle, to indicate the machine's power supply voltage



Label warning operator to take safety measures to avoid damage to limbs



Label indicating the position of the quick release coupling for filling the solution tank



Symbol indicating the maximum temperature of the water used to fill the solution tank



Symbol indicating the position of the solution tank drain pipe



Symbol indicating the position of the recovery tank drainage tube



Indicates the maximum gradient



## SYMBOLS USED ON THE MACHINE



Label relating to uncoupling the seat support  
Displayed on the seat support to indicate the uncoupling handle



Symbol denoting treading ban  
Used to indicate the area of the machine on which it is forbidden to tread or stand



Label indicating the position of the suction motor thermal circuit breakers

## **GENERAL SAFETY REGULATIONS**

Before using the machine, please read the following document carefully and follow the instructions contained herein, along with the instructions in the document supplied with the machine itself, "GENERAL SAFETY REGULATIONS" (document code 10083659).

## PREPARATION OF MACHINE

### 1. HANDLING THE PACKED MACHINE

The machine is contained in specific packaging with a pallet for the handling with fork trucks. The packages CANNOT be placed on top of each other.

The total weight of the machine and packaging is 780kg

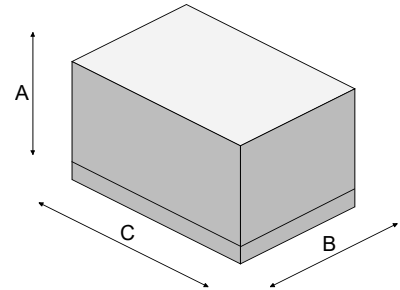
The packaging dimensions are as follows:

#### SMG130 S

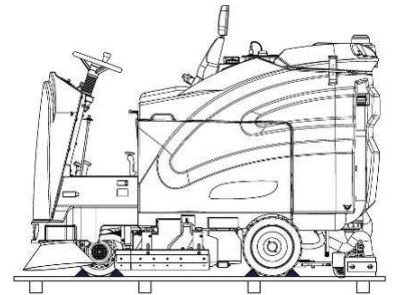
A: 1620mm

B: 1520 mm

C: 2380 mm



1. Remove the outer packaging
2. The machine is fixed to the pallet with wedges which block the wheels
3. Remove the wedges
4. Use a chute to get the machine down from the pallet, pushing it backwards. Do not assemble the rear squeegee before unloading the machine, and avoid violently jolting the brush head. To assemble the squeegee, read the section "ASSEMBLING THE SQUEEGEE".



5. Keep the pallet for any future transport needs



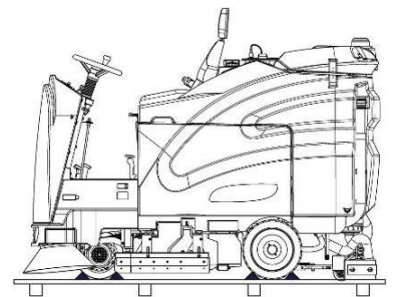
**ATTENTION:** If the product is delivered in cardboard containers, handle the packed product with suitable lifting means that comply with the legal requirements



**ATTENTION:** During this operation, check there are no people or objects near the machine

### 2. HOW TO MOVE THE MACHINE

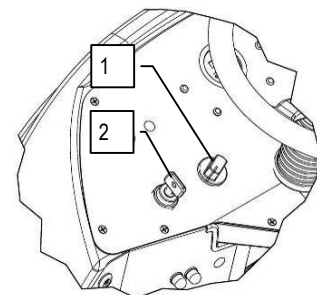
1. Make sure the solution tank and the recovery tank are empty
2. Check that the detergent canister is empty
3. Check that the brush head and squeegee are in the raised position
4. Place it on a pallet using a chute
5. Check that the key switch is in the "0" position and remove the key
6. Engage the parking brake
7. Secure the machine to the pallet using wooden wedges



### 3. INSTRUMENT PANEL COMPONENTS

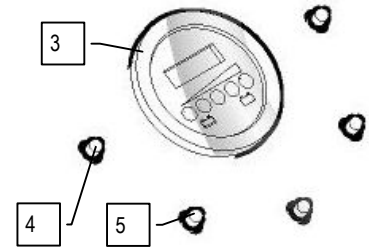
The instrument panel components are identified as follows:

1. 3-way knob to set working speed
2. Main key switch

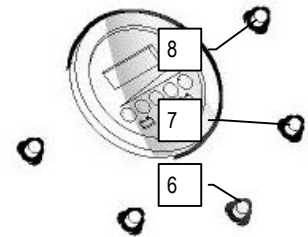


## PREPARATION OF MACHINE

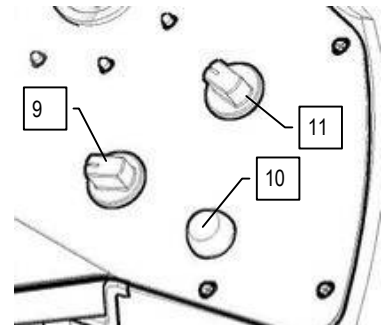
3. Level indicator for battery/hour meter
4. Red warning light indicating that there is a malfunction in the machine traction
5. Red indicator light, indicates that the parking brake is engaged or indicates the machine's braking system oil reserve level



6. Red warning light indicating that the brush head motor is working under pressure (force)
7. Red indicator light, indicates that the water has reached reserve level
8. Green indicator light, indicates consent to rotate the recovery tank

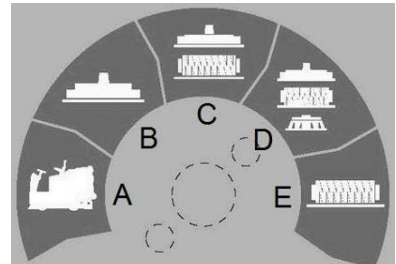


9. 3-way knob to set force applied to brushes during operation
10. Horn button
11. Working program adjustment switch, I-Drive device



Choose the desired working program with the I-Drive device:

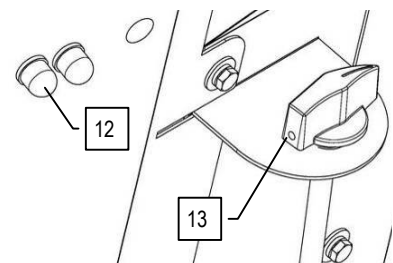
- A. Transfer: movement of the machine without working
- B. Drying: use the squeegee only
- C. Central brushes Scrubbing / Drying: use both the brushes and the squeegee
- D. Central brushes Scrubbing / Drying / Side brushes: use both the brushes and the squeegee, with the addition of the side brushes to gather the dirt
- E. Scrubbing only : use brushes only



### 4. STEERING COLUMN COMPONENTS

The steering column components on the left side are identified as follows:

12. suction motor thermal circuit breakers
13. Water adjustment knob

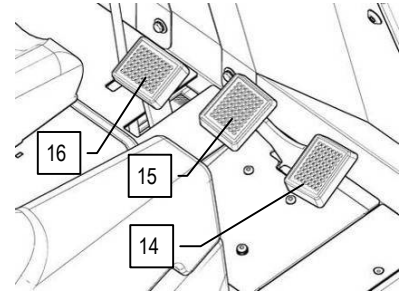


## PREPARATION OF MACHINE

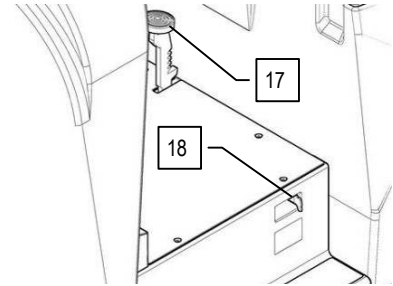
### 5. FOOTBOARD COMPONENTS

The components at the front right of the footboard are identified as follows:

- 14. Forward movement pedal
- 15. Backward movement pedal
- 16. Brake pedal



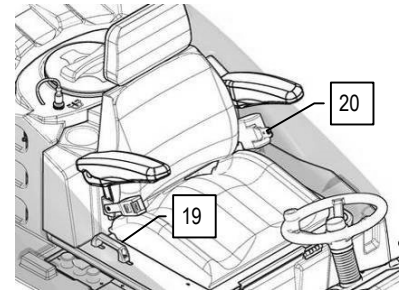
- 17. Parking brake pedal
- 18. Battery charger plug insertion hatch



### 6. SEAT SUPPORT COMPONENTS

The seat support components are identified as follows:

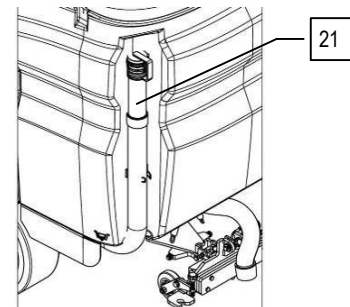
- 19. Seat lifting handle
- 20. Safety belt (optional)



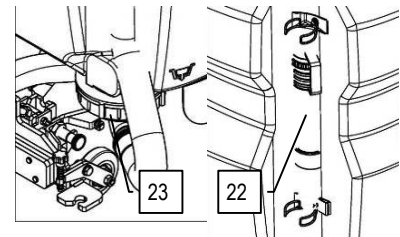
### 7. REAR COMPONENTS OF THE MACHINE

The rear components of the machine are identified as follows:

- 21. Solution tank drain pipe

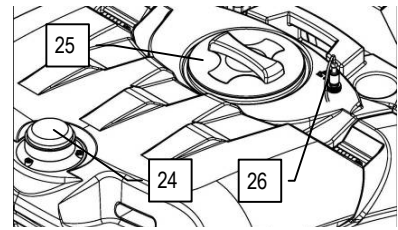


- 22. Recovery tank drainage tube
- 23. Recovery tank discharge cap



## PREPARATION OF MACHINE

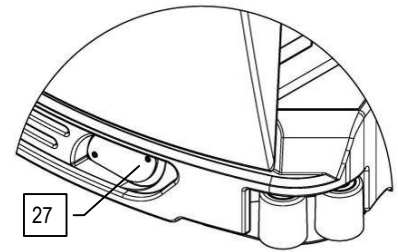
- 24. Blinking light
- 25. Water/detergent solution filler cap
- 26. Rapid refill kit (optional)



### 8. FRONT MACHINE COMPONENTS

The front components of the machine are identified as follows:

- 27. Headlights (optional)



### 9. BATTERY TYPE

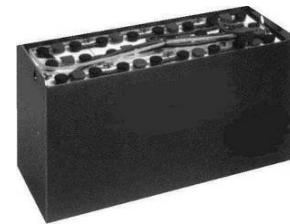
To power the machine it is necessary to use:

- liquidelectrolyte lead traction batteries;
- sealed traction batteries with gas recombination or gel technology.

OTHER TYPES MUST NOT BE USED.

The batteries must meet the requirements laid out in the norms: CEI EN 60254-1:2005-12 (CEI 21-5) + CEI EN 60254-2:2008-06 (CEI 21-7)

For a good operating performance, we suggest the use of two 18V 360 Ah/C5 battery cases



### 10. BATTERY MAINTENANCE AND DISPOSAL

For maintenance and recharging, respect the instructions provided by the battery manufacturer.

Particular attention must be paid when choosing the battery charger, if not supplied, since there are different kinds according to the type and capacity of the battery.

When the battery reaches the end of its working life, it must be disconnected by expert, trained personnel then removed from the battery compartment with the aid of suitable lifting devices. EXHAUSTED BATTERIES ARE CLASSIFIED AS DANGEROUS WASTE AND MUST BE CONSIGNED TO THE AUTHORISED BODIES FOR CORRECT DISPOSAL.



**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.



**ATTENTION:** you are advised to only lift and move the batteries with lifting and transportation means suitable for the specific weight and size

### 11. HANDLING - INSERTING BATTERIES

The batteries must be housed in the special compartment beneath the seat casing. They should be handled using lifting equipment that is suitable in terms of both weight and coupling system. They must also satisfy the requirements of Standard CEI 21-5. The dimensions of the battery compartment are: 740mm x 540mm x H525mm.



**ATTENTION:** for battery maintenance and daily recharging, you must fully respect the indications provided by the manufacturer or retailer. All installation and maintenance operations must be carried out by specialised personnel.

## PREPARATION OF MACHINE



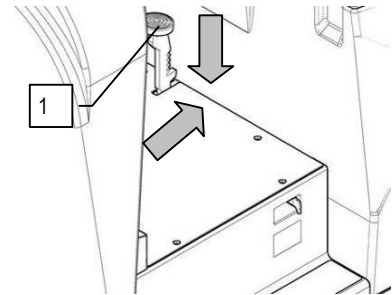
**ATTENTION:** You are advised to use airtight batteries only, to avoid the leakage of acids!



**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.

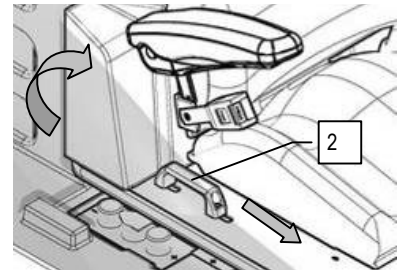
To insert batteries proceed as follows:

1. Lock the machine using the parking brake, by pressing down on the pedal (1) and moving it towards the rear of the machine
2. Make sure the recovery tank is empty, otherwise empty it completely
3. Make sure the detergent tank is empty, otherwise empty it completely
4. Check that the main switch is in the "Off -0" position
5. Grip the seat rotation uncoupling handle (2), move it forward as far as it will go
6. Rotate the seat support as far as it will go, this will enable access to the battery compartment



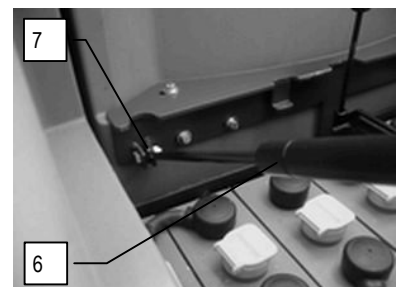
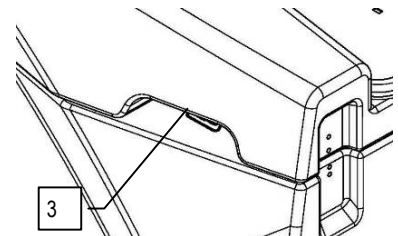
**ATTENTION:** you are advised to only lift and move the batteries with lifting and transportation means suitable for the specific weight and size

7. Grip the handle (3) moulded into the recovery tank
8. Rotate the recovery tank seat as far as it will go.



**ATTENTION:** you are advised to only lift and move the batteries with lifting and transportation means suitable for the specific weight and size

9. Using suitable equipment disconnect the gas springs (6) from their support (7)
10. Place the batteries inside the battery compartment using transport and handling equipment suitable for the weight and size of the batteries
11. Place the batteries in the battery compartment with the "+" and "-" poles opposite each other

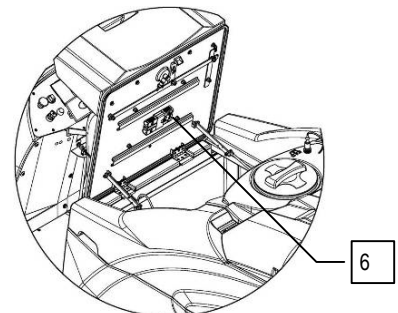


### 12. CONNECTING THE BATTERIES AND BATTERY CONNECTOR

1. Connect the batteries in series to the "+" and "-" poles using the supplied jumper cable
2. Connect the battery connector cable to the "+" and "-" poles in order to obtain a voltage of 36V at the connection terminals
3. Connect the battery connector cable to the machine connector (6)
4. Using suitable equipment, attach the gas springs (4) to their support (5)
5. Grip the handle (3) moulded into the recovery tank and rotate it to the work position
6. Rotate the seat support until it is in the working position



**ATTENTION:** All installation and maintenance operations must be carried out by expert personnel, trained at the specialised assistance centre



## PREPARATION OF MACHINE

### 13. CONNECTING THE BATTERY CHARGER

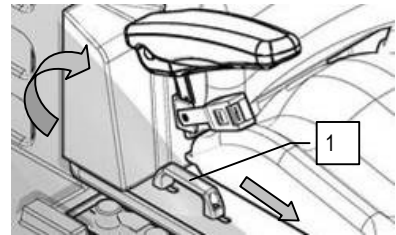
In order not to cause permanent damage to the batteries, it is essential to avoid their complete discharge: arrange the recharge within a few minutes of the switching on of the "discharged batteries" blinking light.



**ATTENTION:** Never leave the batteries completely discharged, even if the machine is not being used. Check the battery charger is suitable for the batteries installed, in terms of both capacity and type.

To connect the battery charger you must:

1. Move the machine near to the battery charger
2. Make sure that the key switch in the "0" position
3. Engage the parking brake
4. Grip the seat rotation uncoupling handle (1), move it forward as far as it will go
5. Rotate the seat support as far as it will go

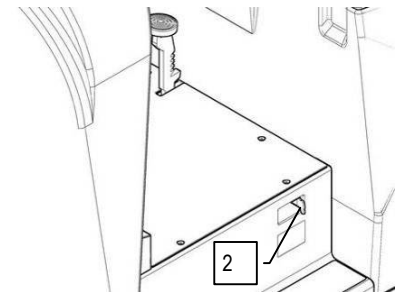


The coupling connector of the battery charger is supplied inside the bag containing this instruction booklet, and must be fitted to the battery charger cables as shown in the instructions.



**ATTENTION:** This process must be carried out by qualified personnel. An incorrect connection of the connector may cause problems with machine functioning.

6. Open the hatch (2) and connect the recently wired cable to the external battery charger
7. When the recharge cycle is complete, disconnect the battery charger cable from the machine



**ATTENTION:** carefully read the use and maintenance instructions of the battery charger that is used for charging.

**ATTENTION:** Keep the seat support lifted for the duration of the battery recharging cycle to allow gas fumes to escape



**ATTENTION:** Danger of gas exhalation and leakage of corrosive liquids.



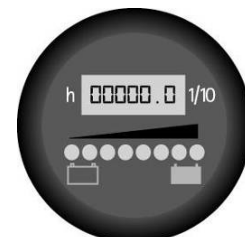
**ATTENTION:** Danger of fire: keep naked flames at a safe distance

### 14. BATTERY CHARGE LEVEL INDICATOR (BATTERY VERSION)

The battery indicator uses LEDs and has 8 positions (7 yellow - charged batteries, and 1 red - run down batteries).



**ATTENTION:** A few seconds after the red indicator light comes on, the brush motor switches off automatically. With the remaining charge it is still possible, however, to complete the drying process before recharging

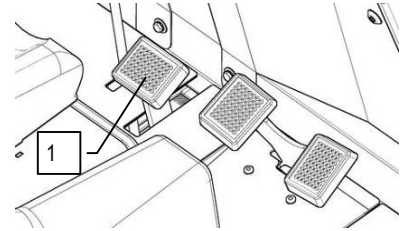




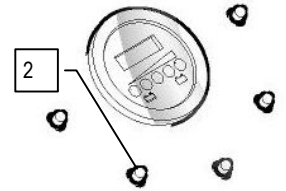
## PREPARATION OF MACHINE

### 15. SERVICE BRAKE – PARKING BRAKE

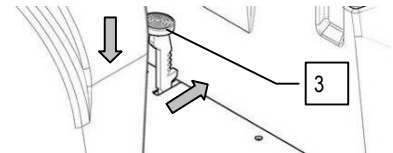
The machine has an electronic braking system. To brake in normal conditions, just remove your foot from the accelerator pedal. If this service brake is working badly, or if necessary, activate the brake pedal (1) pushing it downwards.



If there is no oil in the braking system, the red warning light (2) on the instrument panel will come on; contact a technician to have the brake oil level checked.

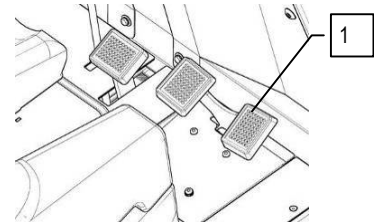


Press downwards on the pedal (3) and pull it towards the rear of the machine to engage the parking brake.

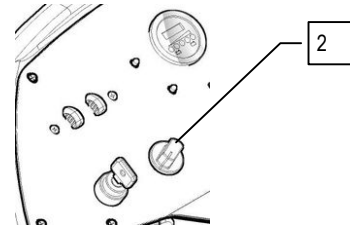


### 16. WORKING FORWARD SPEED

This machine is equipped with electronic traction control. To move the machine, turn the key to "ON - I" then press the forward drive pedal (1), adjusting the speed by altering the degree of pressure on the pedal.

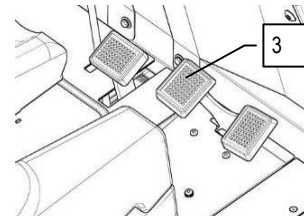


The machine has three preset speed levels, to select them simply operate the switch (2) on the instrument panel; the forward speed during operation depends on the amount of dirt to be removed and the type of floor to be cleaned.



- Step01:** the maximum speed is 3 km/h
- Step02:** the maximum speed is 4.8 km/h
- Step03:** the maximum speed is 6.8 km/h

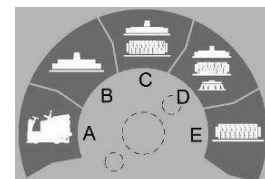
To move the machine in reverse, simply depress the pedal (3); the machine speed is controlled by varying the pressure on the pedal.



**WARNING!** the reverse speed is lower than the forward speed to comply with current health and safety standards.

### 17. SIDE BRUSHES

This machine offers the option of using two side brushes to transport the dirt towards the centre of the machine. To do this, rotate the i-drive selector to the "D" position. To resume using the cylindrical brushes only, rotate the i-drive selector to the "C" position.



## PREPARATION OF MACHINE

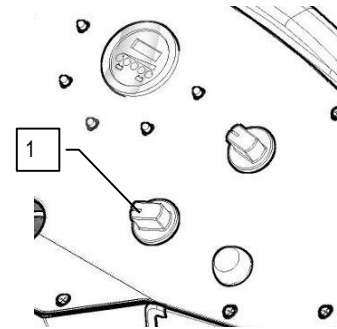
### 18. INCREASING THE PRESSURE ON THE BRUSH HEAD UNIT

This machine can increase the pressure on the brushes via the joystick (1) located on the instrument panel; it has three different settings:

- Step01:** the weight exerted on the floor is 53 kg.
- Step02:** the weight exerted on the floor is 65 kg.
- Step03:** the weight exerted on the floor is 80 kg.



**WARNING!** The pressure must be chosen according to the type of floor and the amount of dirt. Increasing the pressure results in greater wear and tear on the brushes and higher power consumption (for further information, read "CHOOSING AND USING THE BRUSHES")

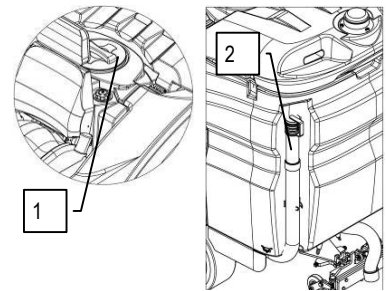


### 19. SOLUTION TANK

Remove the filler plug (1) at the back of the seat and check that the solution filter is installed properly. Check that the drainage hose cap (2) located at the rear of the machine is properly closed.



**ATTENTION:** The recovery tank must be completely empty each time the solution tank is filled.

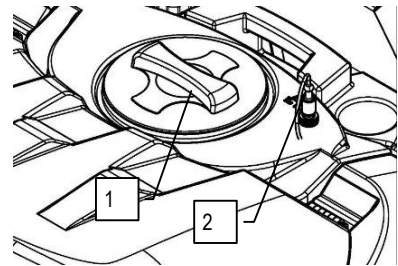


### 20. FILLING THE SOLUTION TANK

Proceed as follows to fill the solution tank:

1. Turn the main switch key anticlockwise to the "0" position
2. Engage the parking brake
3. Remove the filler cap (1) and check that the solution filter is fitted correctly
4. Fill it with clean water at a temperature not exceeding 50°C.

It is possible to fill the tank without having to constantly watch the water level, using the optional rapid filling system (2); this system is fitted with a float to control overflow. The water pipe (previously modified) is inserted into the quick release coupling; remember to unscrew the cap (1) to allow proper air venting.



**ATTENTION:** Always use detergents suitable for scrubbing machines (as indicated on their label). Do not use acid or alkaline products or solvents without this indication.

In addition, you are advised to always use low foam detergents.

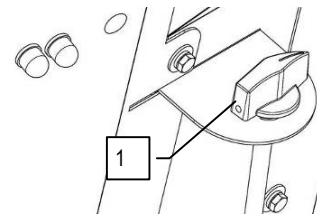
Do not use pure acids or detergents with a stronger gradation than that indicated on the label supplied.



**ATTENTION:** protective gloves should always be worn before handling detergents or acidic or alkaline solutions, to avoid serious injury to the hands.

### 21. REGULATING THE DETERGENT

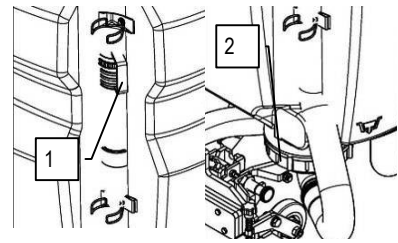
Firstly, fully open the outflow of the tap, by means of the lever (1) on the steering column. During the first few metres, check that the amount of solution is sufficient to wet the floor, the amount of detergent can be adjusted by means of the lever (1) (rotating it anticlockwise to increase the flow, or in the opposite direction to reduce it). Bear in mind that the correct amount of solution always depends on the nature of the floor, the degree of dirt and the forward speed.



## PREPARATION OF MACHINE

### 22. RECOVERY TANK

Make sure the recovery tank is empty, otherwise empty it completely.  
Check the cap of the drainage hose (1) (on the rear of the machine) is correctly closed.  
Check that the drain pipe cap (2) at the rear of the machine is correctly closed.



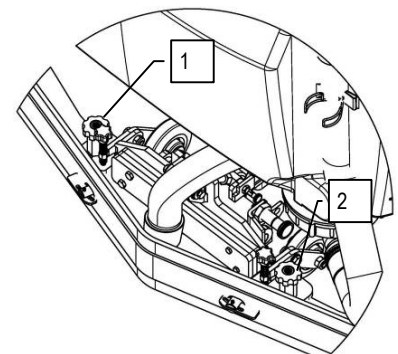
### 23. ASSEMBLING THE SQUEEGEE

The squeegee, that for reasons of packaging comes disassembled from the machine, must be assembled while assembling the machine. Proceed as follows for assembly:

1. Check that the squeegee support is raised
  2. Turn the main switch key anticlockwise to the "0" position
  3. Engage the parking brake
  4. Remove the key from the instrument panel
- 
5. First insert the left-hand pin of the squeegee into the left-hand slot of the squeegee connection and screw the stud (1) on to the pin, making sure that it fits tightly into its seat on the squeegee support
  6. Insert the right-hand pin of the squeegee into the right-hand slot of the squeegee connection and screw the stud (2) on to the pin, making sure that it fits tightly into its seat on the squeegee support
  7. Insert the vacuum hose into the squeegee sleeve



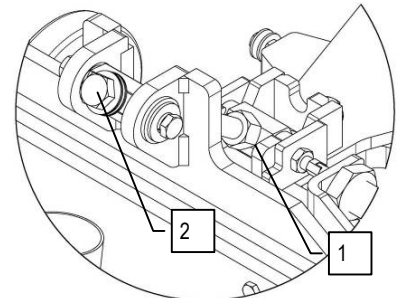
**ATTENTION:** these operations must be carried out using protective gloves to avoid any possible contact with the edges or tips of metal objects.



### 24. ADJUSTING THE SQUEEGEE INCLINATION

During working operation, the rear rubber blade is slightly tilted backwards (by about 5mm) in a uniform way for its whole length. If you need to increase the bend of the rubber in the central part, you must tilt the squeegee unit. To do this, proceed as follows:

1. Loosen the locknut (1)
2. Turn the screw (2) anticlockwise to increase the bend of the rubber in the central part of the squeegee.  
To increase the bend of the rubber at the sides of the squeegee, turn the screw (2) clockwise.
3. When fully adjusted, fix the locknut (1)



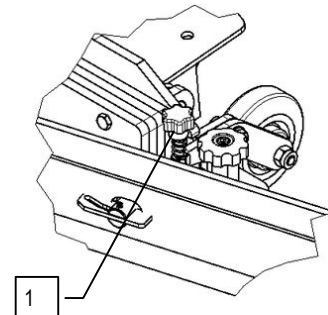
### 25. ADJUSTING THE SQUEEGEE HEIGHT

The height of the squeegee must be adjusted on the basis of the state of wear and tear of the rubber blades. To do this, turn the knob (1) anticlockwise to raise the squeegee, and clockwise to lower it.

**Remarks:** the right and left wheels must be adjusted to the same level, so the squeegee can work parallel to the floor.



**ATTENTION:** these operations must be carried out using protective gloves to avoid any possible contact with the edges or tips of metal objects.

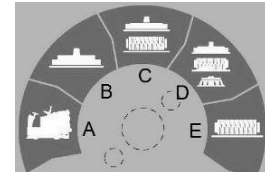


## PREPARATION OF MACHINE

### 26. CYLINDRICAL BRUSH ASSEMBLY

To assemble the cylindrical brushes of the brush head unit, proceed as follows:

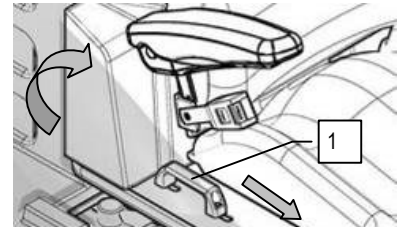
1. Turn the main switch key (1) clockwise by a quarter of a turn (to position 1).
2. Lift the brush head unit by operating the knob, the selected working program must be "Transport" (position A)
3. Turn the main switch key (1) anticlockwise by a quarter of a turn (to position 0).



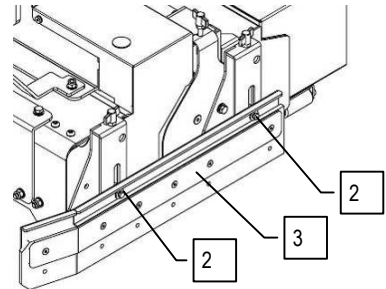
4. Engage the parking brake
5. Grip the seat rotation uncoupling handle (1), move it forward as far as it will go
6. Rotate the seat support as far as it will go
7. Disconnect the battery connector cable from the machine connector



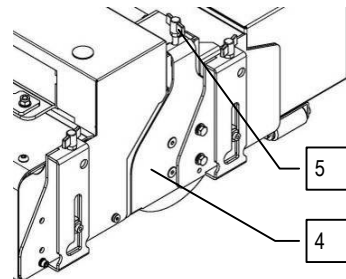
**ATTENTION:** Before performing any maintenance, remove the keys from the panel and disconnect the battery connector



8. Use a suitable tool to remove the splash guard pre-assembly (3), loosening the screws (2) that fix it to the brush head.



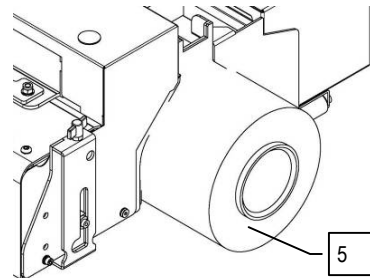
9. Remove the rear brush support (4), unscrew the knob (5) and place it on the ground.



10. Insert the rear brush (5) in the tunnel until it couples with the drive hub on the opposite side of the tunnel.



**ATTENTION:** Pay attention to the direction of the brush bristles during assembly, the cusp of the brush viewed from the above should be towards the rear of the machine.



## PREPARATION OF MACHINE



**ATTENTION:** Make sure the brushes are correctly connected. If they are not, the machine may not work properly.



**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.

The phases which have been listed here refer to the assembly of the rear brush. Repeat for the front brush.

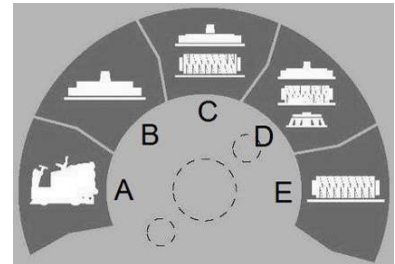


**ATTENTION:** Pay attention to the direction of the brush bristles during assembly, the cusp of the brush viewed from the above should be towards the front of the machine.

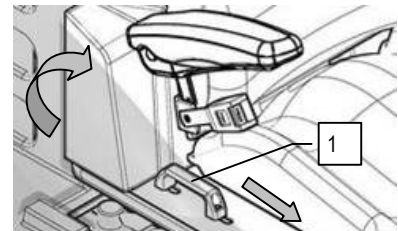
### 27. SIDE BRUSH ASSEMBLY

Proceed as follows to assemble the side brushes:

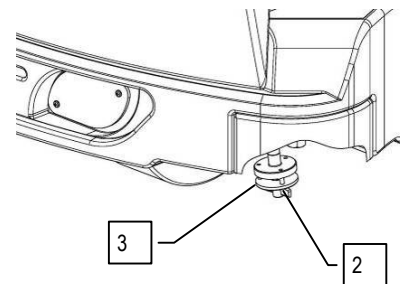
1. Turn the main switch key (1) clockwise by a quarter of a turn (to position 1).
2. Lift the brush head unit by operating the knob, the selected working program must be "Transport" (position A)
3. Turn the main switch key (1) anticlockwise by a quarter of a turn (to position 0).
4. Engage the parking brake
5. Grip the seat rotation uncoupling handle (1), move it forward as far as it will go
6. Rotate the seat support as far as it will go
7. Disconnect the battery connector cable from the machine connector



**ATTENTION:** Before performing any maintenance, remove the keys from the panel and disconnect the battery connector



8. With the brush-holder arm up, loosen the wing nut (2) and remove the washer (3).
9. Insert the brush in the hub housing, making sure the four pins are inserted in their seats on the brush itself.
10. Insert the washer (3) and tighten the wing nut (2).



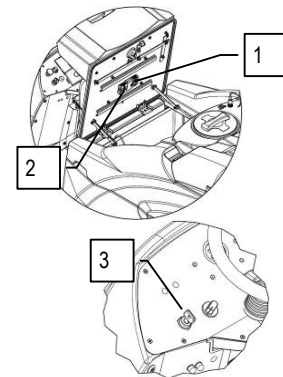
**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.

## WORK

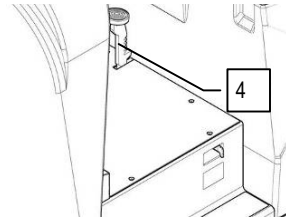
### 28. WORK

Before beginning to work, it is necessary to:

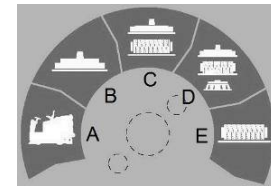
1. make sure the recovery tank is empty, otherwise empty it completely
2. Check that the main switch (3) of the machine is set to "0"
3. Connect the battery connector (1) to the electric system connector (2)
4. sit on the driver's seat
5. Check the parking brake is released (4).
6. Turn the key of the main switch a quarter of a turn clockwise (to position 1). Immediately, on the instrument panel, the display will turn on indicating the charge level of the batteries



7. Choose the desired working program with the I-Drive device:
  - A. Transfer: movement of the machine without working
  - B. Drying: use the squeegee only
  - C. Scrubbing / Drying: use both the brushes and the squeegee
  - D. Central brushes Scrubbing / Drying / Side brushes: use both the brushes and the squeegee, with the addition of the side brushes to gather the dirt
  - E. Scrubbing only: use brushes only



**WARNING!** If programs "C - D - E" are selected, the brush head lowers automatically even if the forward movement pedal has not been pushed.



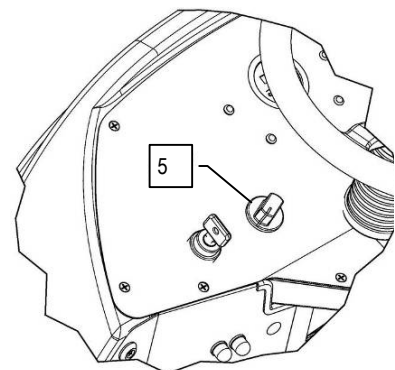
8. Choose the forward operating speed by operating the knob (6) on the instrument panel

This machine can operate at three different speeds: via the knob (5) located on the instrument panel you have three different settings:

- Step01:** the maximum speed is 3 km/h  
**Step02:** the maximum speed is 4.8 km/h  
**Step03:** the maximum speed is 6.8 km/h



**WARNING!** the reverse speed is lower than the forward speed to comply with current health and safety standards.



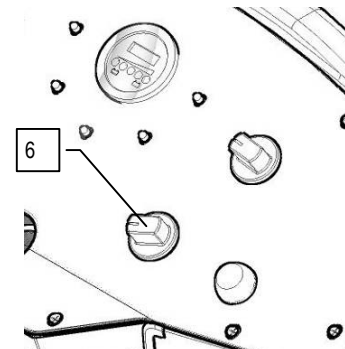
9. Choose the pressure exerted on the brushes by operating the knob (6) on the instrument panel

This machine is capable of increasing the pressure on the brushes using the adjustment bar (6), four separate settings are available:

- Step01:** the weight exerted on the floor is 53 kg  
**Step02:** the weight exerted on the floor is 65 kg  
**Step03:** the weight exerted on the floor is 80 kg.

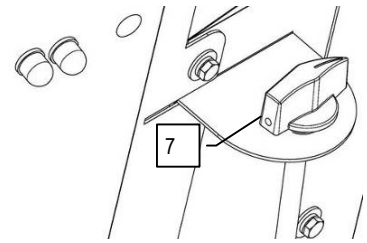


**WARNING!** The pressure must be chosen according to the type of floor and the amount of dirt. Increasing the pressure results in greater wear and tear on the brushes and higher power consumption (for further information, read "CHOOSING AND USING THE BRUSHES")



## WORK

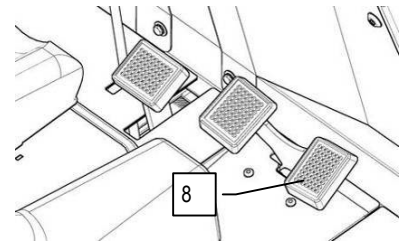
10. Rotate the tap lever (7) in an anticlockwise direction, allowing the full passage of the detergent.
11. When the accelerator pedal (8) is pressed, the machine begins to move, the squeegee lowers automatically and the suction motors will begin to work. Simultaneously, the brushes will begin to rotate and the solenoid valve will begin to function.



During the first few metres, check that there is sufficient solution and that the squeegee is drying correctly. The machine will start working in good working order up to run out of detergent solution or until the battery is discharged.

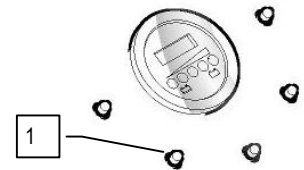
If the drive pedal is released, the flow of detergent will stop, the brush head and squeegee will lift off the ground and the suction motors will continue to function for a period of time equal to 25". If the drive pedal is pressed again immediately afterwards, all parameters of the program which was in use prior to the stoppage of the machine are reactivated.

The machine is equipped with two front headlights to allow the operator to work in poorly lit environments. The headlights switch on as soon as the main switch of the machine is in position "1".



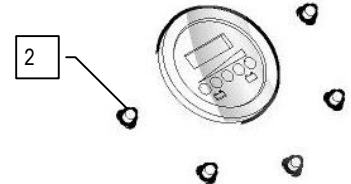
### 29. BRAKING SYSTEM OIL LEVEL

If the red indicator light (1) comes on while the machine is in use, it means that the level of oil in the machine's braking system has reached a critical stage which may impact upon its correct functioning. Contact a specialised technician immediately.



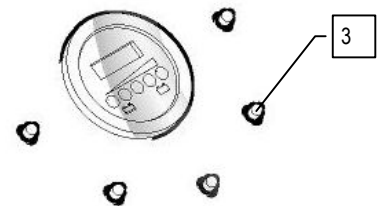
### 30. CHOPPER CIRCUIT BOARD FAULT

If the red indicator light (2) comes on while the machine is in use, it means that a fault has occurred in the machine's traction control circuit board. Stop the machine immediately and contact a specialised technician.



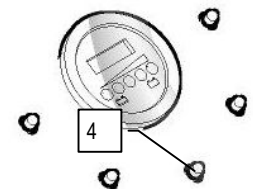
### 31. SOLUTION TANK EMPTY

If the red indicator light (3) comes on while the machine is in use, it means that the level of solution in the solution tank is too low for the machine to function properly. In this case, raise the squeegee unit and take the machine to the area used for emptying the recovery tank. Then empty the recovery tank using the special drainage hose. Refill the solution tank using the refill opening or the optional rapid refill kit.



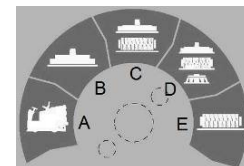
### 32. BRUSH HEAD MOTOR UNDER PRESSURE

If the red indicator light (4) comes on while the machine is in use, it means that brush motor overload limit level has been exceeded. The motor will come to a stop after a few seconds. To restart the motor, turn the main switch key off and on again. If the engine stops again, check the reason of the overload in order to prevent damage to the motor. Check to see if the problem persists when the pressure exerted on the brushes is reduced. If it persists, contact a specialised technician.



### 33. SIDE BRUSH HANDLING

This machine offers the option of using two side brushes which enable the transport of the dirt towards the centre of the machine. To do this, rotate the i-drive selector to the "D" position. To get them to return to their position, rotate the i-drive selector to the "C" position.



## AT THE END OF THE WORK

### 34. • AT THE END OF THE WORK

At the end of the work, and before carrying out any type of maintenance, perform the following operations:

1. Fully rotate the tap lever (1) in a clockwise direction, completely closing the passage of the detergent solution.
2. Turn the I-DRIVE selector to the "Transfer" position. Both the brush head and the squeegee rise and after a few seconds the suction motor will turn off.
3. Bring the machine to the place provided for draining the water
4. Turn the machine off by turning the key a quarter turn anticlockwise (to the "0" position) and remove it from the instrument panel
5. Engage the parking brake.
6. Raise the seat support plate and disconnect the electrical system connector from the battery connector
7. Release the clamp (2) by moving it to the right and holding it in the release position; subsequently, using the handle (3), remove the debris hopper and place it on the ground. Take it to the area dedicated to waste disposal and clean with a jet of water



**ATTENTION:** This operation must be carried out wearing gloves to protect against contact with dangerous solutions.

8. Insert the debris hopper in the machine and lock it using the clamp (2)



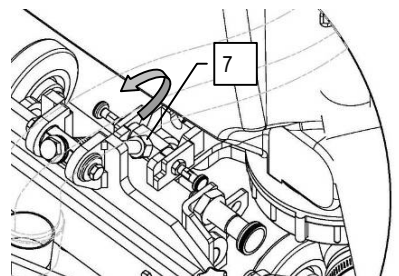
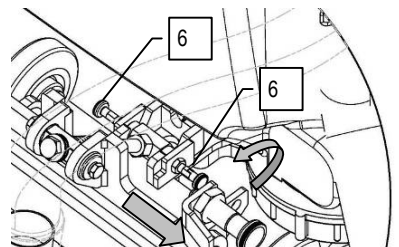
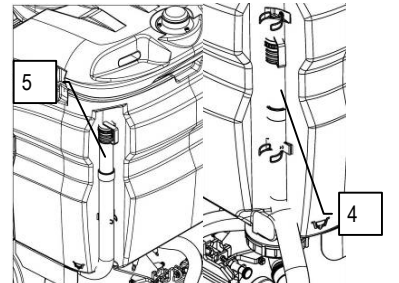
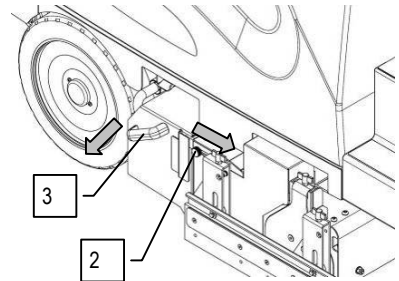
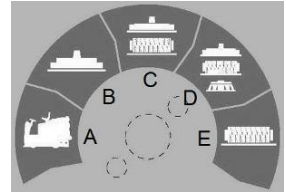
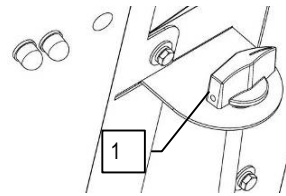
**ATTENTION:** Before performing any maintenance, remove the keys from the panel and disconnect the battery connector

9. Disconnect the recovery tank drainage tube (4) from its housing, unscrew the drainage cap and empty the recovery tank
10. Disconnect the solution tank drainage tube (5) from its housing, unscrew the drainage cap and empty the solution tank
11. Detach the vacuum hose from the nozzle on the squeegee body



**ATTENTION:** This operation must be carried out wearing gloves to protect against contact with dangerous solutions.

12. Remove the pins (6) for the squeegee rotation retainer. To remove it pull the knob towards the outside of the machine and turn it in anticlockwise direction
13. Remove the squeegee rotation retainer (7), lift it to remove it
14. Rotate the squeegee body in a clockwise direction and lock it in position using the pin (8)
15. Clean the squeegee unit and the rubber blades thoroughly with a jet of water
16. After cleaning the squeegee and rubbers, replace the squeegee by turning it anticlockwise, returning it to its original position, making sure that the squeegee rotation retainer (8) is returned to its normal position
17. Connect the electrical system connector to the battery connector, lower the seat support to the work position
18. Turn the machine on by turning the key a quarter turn clockwise (to the "1" position) and remove it from the instrument panel.
19. Disengage the parking brake.
20. Park the machine in a closed place, in an area where it cannot cause damage to people or other property, but also be protected from an accidental fall of objects.



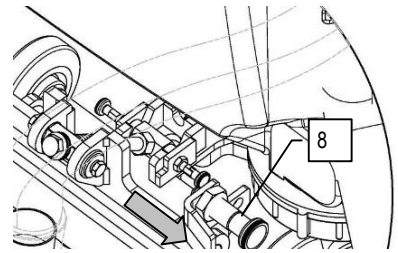


## AT THE END OF THE WORK

21. Engage the parking brake.
22. Turn the key switch a quarter turn anticlockwise (position "0") and remove the key
23. Raise the seat support and disconnect the electrical system connector from the battery connector



**ATTENTION:** do not leave the machine unattended without first removing the start-up switch key and applying the parking brake. In addition, do not park the machine in open places or on sloping floors.

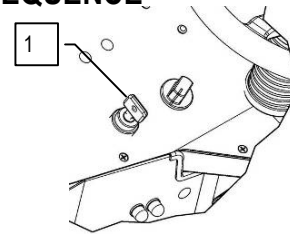


## DAILY MAINTENANCE

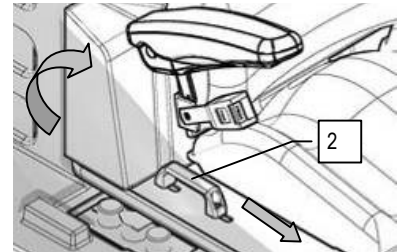
### PERFORM ALL MAINTENANCE OPERATIONS IN SEQUENCE

#### 35. CLEANING THE SUCTION MOTOR FILTER

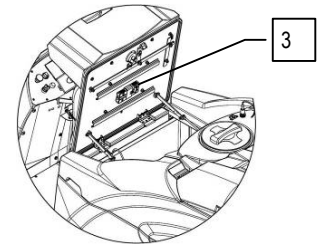
1. Check the recovery tank is empty (if necessary, empty it).
2. Check that the parking brake is engaged, and if not, engage it



3. Check that the machine's main switch is on "OFF-0"; if this is not the case, turn the key of the main switch (1) a quarter of a turn anticlockwise (to the 0 position)
4. Grip the seat rotation uncoupling handle (2), move it forward as far as it will go
5. Rotate the seat support to the gas springs end stops

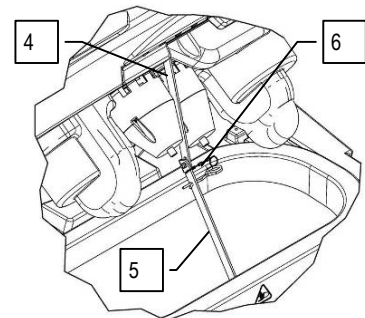


6. Disconnect the battery connector cable from the machine connector (3)
7. Rotate the seat support until it is back in the working position
8. Rotate the vacuum cap until the prop (4) fixed to the vacuum cap attaches to the prop (5) fixed to the recovery tank
9. Release the safety clip (6) from the hole that it is using when the vacuum cap is closed and insert it into the safety hole

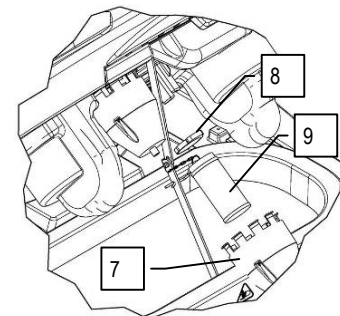


**ATTENTION:** These operations must be carried out using gloves to protect against contact with dangerous solutions.

**ATTENTION:** Before carrying out any type of maintenance, remove the keys from the panel and disconnect the battery connector (for battery versions) or from the generator connector (for versions with a endothermic engine).



10. Remove the vacuum filter protection (7) by rotating it clockwise
11. Remove the retaining clips (8)
12. Remove the vacuum filter (9) from its seat
13. Use a jet of water to clean the walls and base of the filter
14. Perform steps 14 to 17 also for the second filter of the second suction motor
15. Reassemble all the elements



## DAILY MAINTENANCE

### 36. CLEANING THE RECOVERY TANK

1. Check the recovery tank is empty (if necessary, empty it).
2. Check that the parking brake is engaged, and if not, engage it

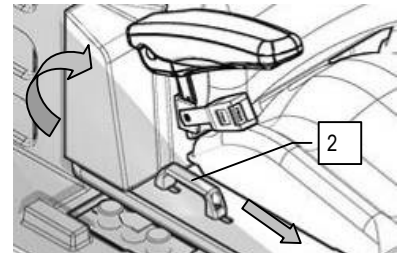
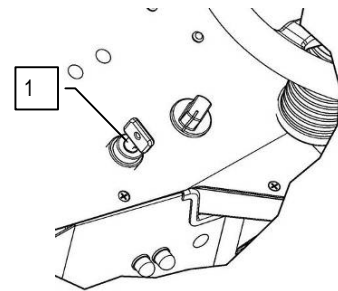


**ATTENTION:** These operations must be carried out using gloves to protect against contact with dangerous solutions.

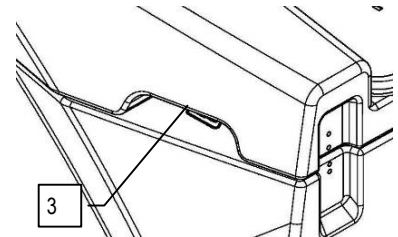


**ATTENTION:** Before carrying out any type of maintenance, remove the keys from the panel and disconnect the battery connector (for battery versions) or from the generator connector (for versions with a endothermic engine).

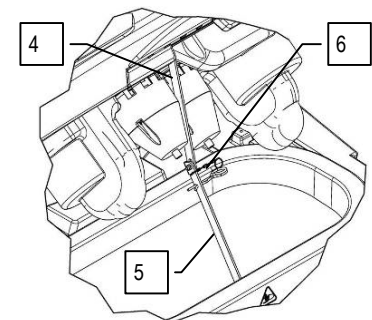
3. Check that the machine's main switch is on "OFF-0"; if this is not the case, turn the key of the main switch (1) a quarter of a turn anticlockwise (to the 0 position)
4. Grip the seat rotation uncoupling handle (2), move it forward as far as it will go
5. Rotate the seat support to the gas springs end stops



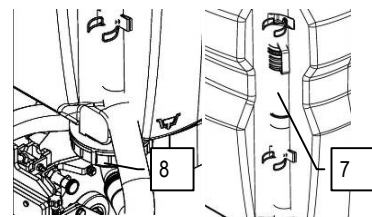
6. Grip the handle (3) moulded into the recovery tank
7. Rotate the recovery tank seat as far as it will go.



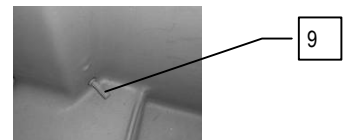
8. Rotate the vacuum cap until the prop (4) fixed to the vacuum cap attaches to the prop (5) fixed to the recovery tank
9. Release the safety clip (6) from the hole that it is using when the vacuum cap is closed and insert it into the safety hole



10. Check that the recovery tank drain pipe (7) is securely fastened to the machine, also check that the cap is closed
11. Unscrew the recovery tank drain hose cap (8) at the rear of the machine
12. Clean and rinse the recovery tank
13. Clean out and rinse the part of the recovery tank closest to the float switch (9) relating to the "RECOVERY TANK EMPTY" level
14. Reassemble all the elements



**ATTENTION:** These operations must be carried out using gloves to protect against contact with dangerous solutions.



## DAILY MAINTENANCE

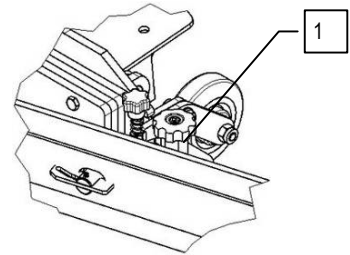
### 37. CLEANING THE SQUEEGEE

The careful cleaning of the whole vacuum unit ensures better drying and cleaning of the floor as well as a longer suction motor life. Proceed as follows for cleaning:

1. Check that the parking brake is engaged, and if not, engage it
2. Check that the electrical system connector is disconnected from the battery connector, and if not, disconnect it
3. Check the main switch is on "0" (turn it to this position if necessary)
4. Disconnect the squeegee by loosening the knobs (1)
  
5. Clean the squeegee unit and the rubber blades thoroughly with a jet of water, verify that there are no dirt residues in the vacuum chamber of the squeegee



**ATTENTION:** This operation must be carried out wearing gloves to protect against contact with dangerous solutions.



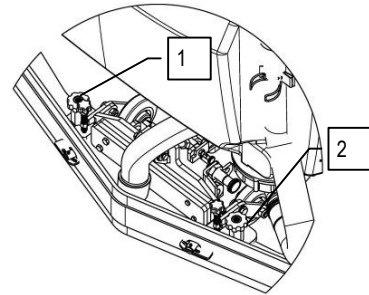
If the front squeegee rubber is worn, vacuum will be poor and the machine will not dry the floor properly; in this case replace it (see section REPLACEMENT OF FRONT SQUEEGEE RUBBER). If the rear squeegee rubber is worn, vacuum will be poor and the machine will not dry the floor properly; in this case replace it (see section REPLACEMENT OF REAR SQUEEGEE RUBBER).

After cleaning, replace the squeegee on its support:

1. Insert the squeegee left-hand pin into the left-hand slot of the squeegee support, secure it by means of the handwheel (1).
2. Insert the squeegee right-hand pin into the right-hand slot of the squeegee support, secure it by means of the handwheel (2).
3. Finally insert the squeegee tube in the special sleeve.



**ATTENTION:** These operations must be carried out using gloves to protect against contact with dangerous solutions.



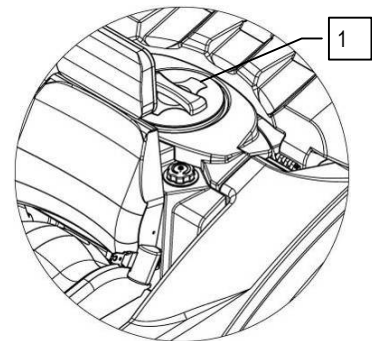
### 38. CLEANING THE SOLUTION TANK FILTER

Careful cleaning of the detergent/water solution filter ensures a better working capacity. Proceed as follows for cleaning:

1. Check that the parking brake is engaged, and if not, engage it
2. Check that the electrical system connector is disconnected from the battery connector, and if not, disconnect it
3. Check the main switch is on "0" (turn it to this position if necessary)
4. Open the filler cap (1)



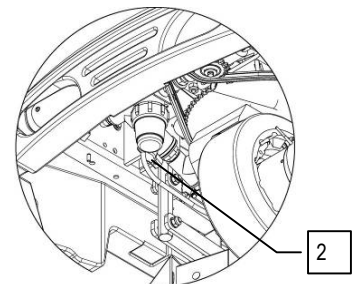
**ATTENTION:** Before performing any maintenance, remove the keys from the panel and disconnect the battery connector



5. Disconnect the clean water drain hose from its housing at the rear of the machine, unscrew the cap and empty the tank.
6. Close the water tap.
7. Loosen the filter cap (2) on the front of the machine.
8. Remove the internal filter cartridge and rinse everything thoroughly with running water.
9. Refit all the parts.



**ATTENTION:** These operations must be carried out using gloves to protect against contact with dangerous solutions.

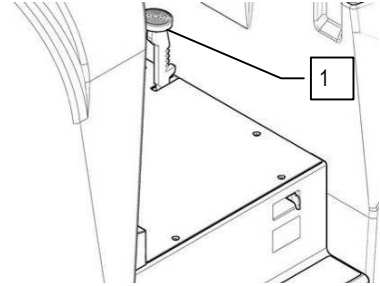


## DAILY MAINTENANCE

### 39. CLEANING DEBRIS HOPPER AND HOPPER VACUUM FILTER

Correct cleaning of the debris hopper and the related filter ensures that the working capacity is enhanced. Proceed as follows for cleaning:

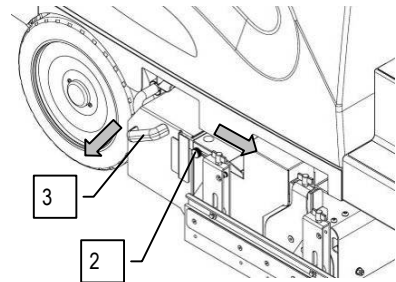
1. make sure the recovery tank is empty, otherwise empty it completely
2. Check that the main switch of the machine is set to "0"
3. Ensure that the electrical system connector is disconnected from the battery connector
  
4. Check that the parking brake is engaged, otherwise engage it using the pedal (1).



5. Release the clamp (2) and, keeping it pressed, pull on the handle (3) to remove the debris hopper; place it on the ground, then take it to the appropriate disposal point and empty it

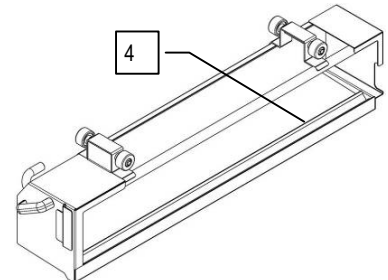


**ATTENTION:** This operation must be carried out wearing gloves to protect against contact with dangerous solutions.

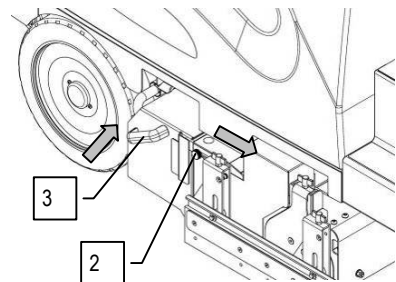


6. Rinse the inside of the hopper with a jet of clean water

7. Remove the debris hopper vacuum filter (4) and clean it using a jet of running water



8. Release the clamp (2) and engage the debris hopper with the aid of the handle (3), attach the hopper clamp



## WEEKLY MAINTENANCE

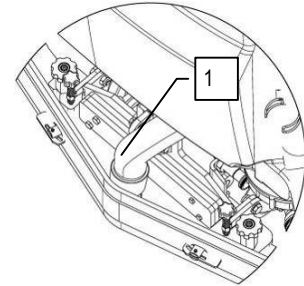
### 40. CLEANING THE VACUUM HOSE

Whenever vacuum seems to be unsatisfactory, check that the vacuum hose is not obstructed. If necessary clean with a jet of water as follows:

1. Make sure the recovery tank is empty, otherwise empty it completely.
2. Check that the parking brake is engaged, and if not, engage it
3. Disconnect the vacuum hose from the squeegee nozzle (1)



**ATTENTION:** This operation must be carried out using gloves to protect against contact with dangerous solutions.

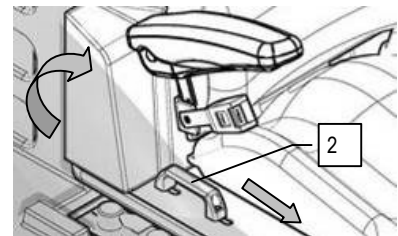


4. Turn the key switch a quarter turn anticlockwise (position "0") and remove the key. Disconnect the battery connector cable from the machine connector.

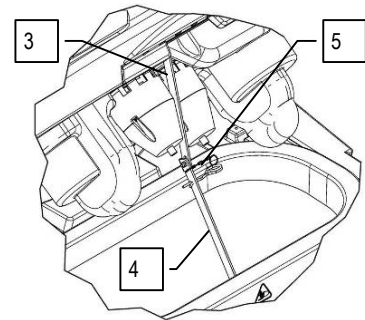


**ATTENTION:** Before performing any maintenance, remove the keys from the panel and disconnect the battery connector

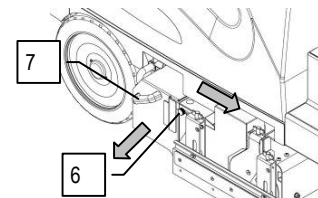
5. Grip the seat rotation uncoupling handle (2), move it forward as far as it will go
6. Rotate the seat support as far as it will go



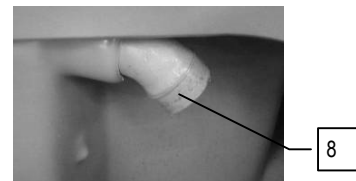
7. Rotate the vacuum cap until the prop (3) fixed to the vacuum cap attaches to the prop (4) fixed to the recovery tank
8. Release the safety clip (5) from the hole that it is using when the vacuum cap is closed and insert it into the safety hole



9. Release the clamp (6) and remove the debris hopper with the aid of the handle (7), place it on the ground



10. Clean it with a jet of running water inserted into the joint (8)
11. Reassemble all the elements



## WEEKLY MAINTENANCE

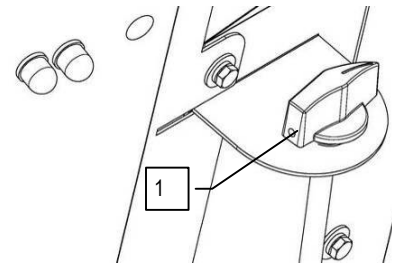
### 41. CLEANING THE SOLUTION TANK

Proceed as follows for cleaning:

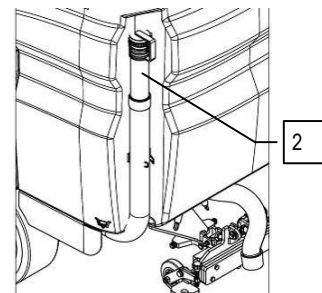
1. Check that the parking brake is engaged, and if not, engage it
2. Check that the electrical system connector is disconnected from the battery connector, and if not, disconnect it
3. Check the main switch is on "0" (turn it to this position if necessary)
4. Ensure the solution tank is empty, otherwise empty it



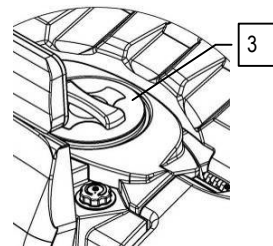
**ATTENTION:** Before performing any maintenance, remove the keys from the panel and disconnect the battery connector



5. Close the water tap (1)
6. Disconnect the solution tank drainage hose (2) located at the rear of the machine
7. Unscrew the solution tank drainage hose cap



8. Unscrew the solution tank filling plug (3), located behind the operator's seat
9. Rinse the inside of the tank with a jet of water
10. Reassemble all the elements

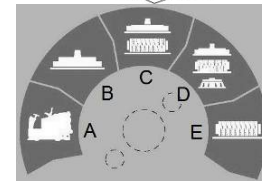
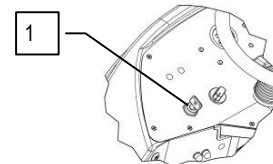


**ATTENTION:** These operations must be carried out using gloves to protect against contact with dangerous solutions.

### 42. CYLINDRICAL BRUSH CLEANING

To assemble the cylindrical brushes of the brush head unit, proceed as follows:

1. Turn the main switch key (1) clockwise by a quarter of a turn (to position 1).
2. Lift the brush head unit by operating the knob, the selected working program must be "Transport" (position A)
3. Turn the main switch key (1) anticlockwise by a quarter of a turn (to position 0).



4. Engage the parking brake
5. Grip the seat rotation uncoupling handle (2), move it forward as far as it will go
6. Rotate the seat support as far as it will go
7. Disconnect the battery connector cable from the machine connector

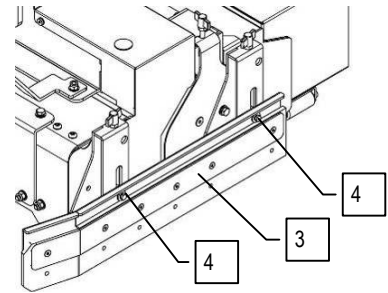


**ATTENTION:** Before performing any maintenance, remove the keys from the panel and disconnect the battery connector

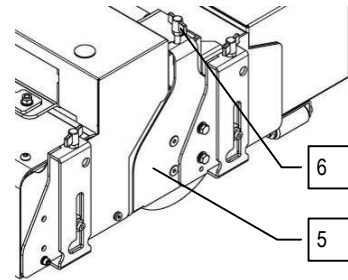


## WEEKLY MAINTENANCE

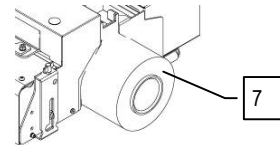
8. Use a suitable tool to remove the splash guard pre-assembly (3), loosening the screws (4) that fix it to the brush head.



9. Remove the rear brush support (5), unscrew the knob (6) and place it on the ground.  
10. Remove the rear brush from the tunnel (7) until it is placed on the ground, clean it using a jet of running water.



**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.

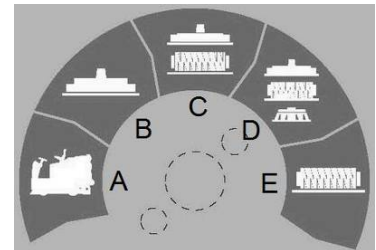


The phases which have been listed here refer to the assembly of the rear brush. Repeat for the front brush.

### 43. CLEANING THE SIDE BRUSH

Proceed as follows to wash the side brushes:

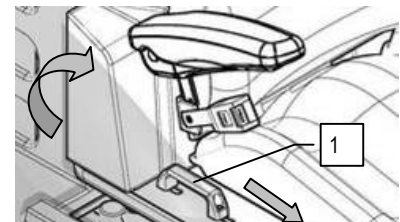
1. Turn the key of the main switch a quarter of a turn clockwise (to position 1).
2. Lift the brush head unit by operating the knob, the selected working program must be "Transport" (position A)
3. Turn the key of the main switch a quarter of a turn anticlockwise (to position 0).



4. Engage the parking brake
5. Grip the seat rotation uncoupling handle (1), move it forward as far as it will go
6. Rotate the seat support as far as it will go
7. Disconnect the battery connector cable from the machine connector



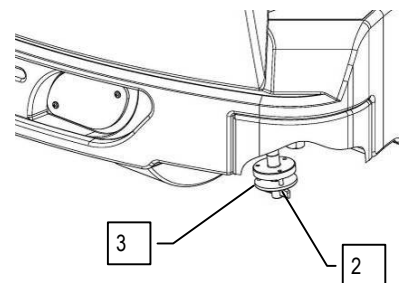
**ATTENTION:** Before performing any maintenance, remove the keys from the panel and disconnect the battery connector



8. With the brush-holder arm up, loosen the wing nut (2) and remove the washer (3).
9. Remove the brush from the housing of the hub, place it on the ground and clean it using a jet of running water.



**ATTENTION:** users are advised to always wear protective gloves, to avoid the risk of serious injury to hands.



The phases which have been listed here refer to the assembly of the left side brush. Repeat for the right side brush.



## EXTRAORDINARY MAINTENANCE

### 44. REPLACING THE FRONT SQUEEGEE RUBBER

Vacuum will be poor and the machine will not dry perfectly if the front squeegee rubber is worn. Proceed as follows to replace it:

1. Check that the parking brake is engaged, and if not, engage it
2. Check that the electrical system connector is disconnected from the battery connector, and if not, disconnect it
3. Check the main switch is on "0" (turn it to this position if necessary)

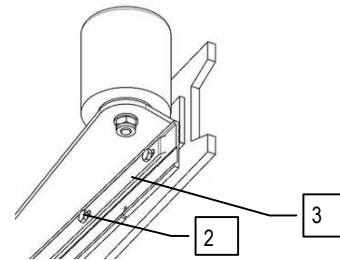
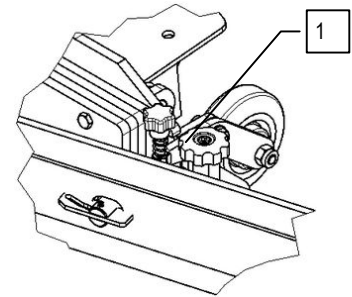


**ATTENTION:** Before performing any maintenance, remove the keys from the panel and disconnect the battery connector

4. Disconnect the squeegee by loosening the knobs (1)
5. Using suitable equipment, undo the rubber-pressing blade securing screws (2)
6. Remove the rubber-pressing blade (3), then the rubber, for replacement
7. To replace the rubber, proceed in reverse order



**ATTENTION:** These operations must be carried out using gloves to protect against contact with dangerous solutions.



### 45. REPLACING THE REAR SQUEEGEE RUBBER

If the squeegee rear rubber blade is worn and does not dry well, it is possible to change the drying edge using one of the 4 edges of the rubber.

This can be done with the squeegee removed, proceeding as follows:

1. Check that the parking brake is engaged, and if not, engage it
2. Check that the electrical system connector is disconnected from the battery connector, and if not, disconnect it
3. Check the main switch is on "0" (turn it to this position if necessary)

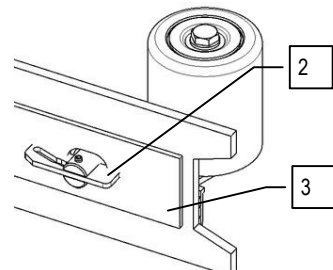
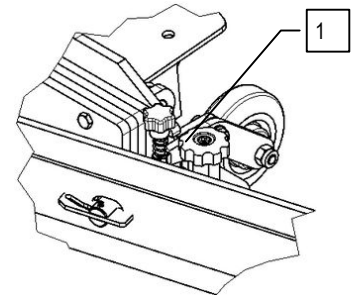


**ATTENTION:** Before performing any maintenance, remove the keys from the panel and disconnect the battery connector

4. Disconnect the squeegee by loosening the knobs (1)
5. Rotate the fixing plates (2)
6. Remove the rubber-pressing blade (3) and then the rubber, to turn it over or replace it
7. To replace the rubber, proceed in reverse order
8. Adjust the height of the squeegee depending on the rubber (see "ADJUSTING THE SQUEEGEE SUPPORT HEIGHT")



**ATTENTION:** These operations must be carried out using gloves to protect against contact with dangerous solutions.



### 46. REPLACEMENT OF THE BRUSH HEAD SIDE SPLASH GUARD RUBBER

If the rubber on the side splash guard of the brush head is worn, its capacity to conduct water to the squeegee is compromised. The containment border can be replaced using one of the 2 edges of rubber. This operation can be done with the brush head carter removed, proceeding as follows:

1. Check that the parking brake is engaged, and if not, engage it
2. Check that the electrical system connector is disconnected from the battery connector, and if not, disconnect it
3. Check the main switch is on "0" (turn it to this position if necessary)

## EXTRAORDINARY MAINTENANCE

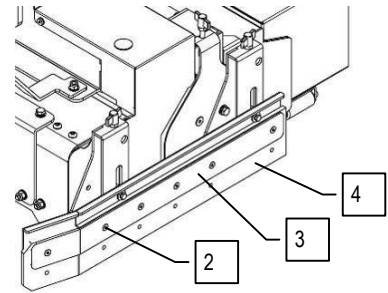


**ATTENTION:** This operation must be carried out using gloves to protect against contact with dangerous solutions.

4. Use a suitable tool to remove the side splash guard (4), loosening the screws (2) that fix it to the rubber-pressing blade (3).



**ATTENTION:** The left side splash guard is depicted in the figure here, proceed in the same way when working on the right one



### 47. ADJUSTING THE HEIGHT OF THE SIDE SPLASH GUARDS

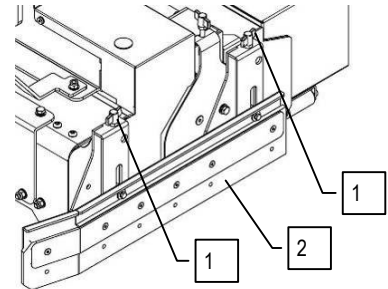
If the side splash guard rubbers on the brush head are not positioned correctly in relation to the floor, these may not function properly (i.e. they may not conduct water to the squeegee correctly). The height of the splash guard rubbers must therefore be adjusted. This operation can be done with the brush head body in the work position, proceeding as follows:

1. Check that the parking brake is engaged, and if not, engage it
2. Check that the electrical system connector is disconnected from the battery connector, and if not, disconnect it
3. Check the main switch is on "0" (turn it to this position if necessary)
4. Turn the knobs (1) on the brush head body in a clockwise or anticlockwise direction

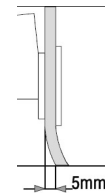


**ATTENTION:** When the knobs (1) are rotated in a clockwise direction, the side splash guards move away from the floor, while if the knobs (1) are rotated in a anticlockwise direction, the side splash guards move towards the floor.

5. Check that the rear splash guard rubber (2) is resting uniformly on the floor



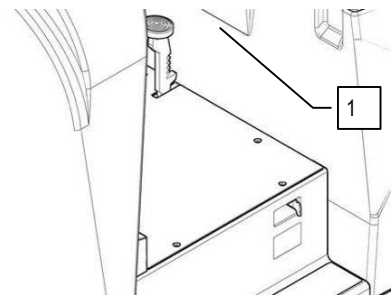
During working operation, the side splash guard rubber is slightly tilted outwards (by about 5mm) in a uniform way for its whole length.



### 48. CLEANING THE DETERGENT SOLUTION SUPPLY PIPE

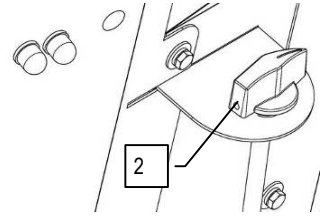
If the detergent solution supply pipe on the brush head unit is obstructed by dirt, it will not distribute the detergent solution uniformly on the floor. This will prevent the machine from functioning properly. To clean the basin proceed as follows:

1. Check that the brush head body is in the work position, otherwise turn the I-DRIVE selector to the "Scrubbing" position so that the brush head lowers
2. Ensure that the electrical system connector is disconnected from the battery connector
3. Make sure that the main switch is in the "0" position, if not turn the key a quarter turn to the left
4. Check that the parking brake is engaged, otherwise engage it using the pedal (1).



## EXTRAORDINARY MAINTENANCE

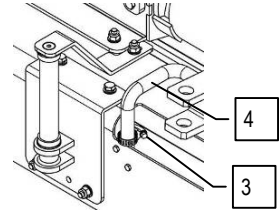
- Switch off the water tap by rotating the knob (2) in a clockwise direction



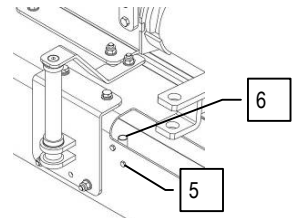
- Using suitable equipment, remove the clamp (3) that fastens the rubber pipe (4) to the detergent solution pipe



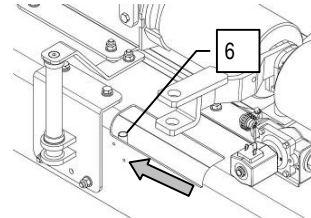
**ATTENTION:** These operations must be carried out using gloves to protect against contact with dangerous solutions.



- Using suitable equipment, remove the screws (5) that fasten the detergent solution pipe (6) to the brush head



- Remove the detergent solution supply pipe from the brush head body, pushing it towards the right side of the machine
- Clean the detergent solution supply pipe using a jet of running water
- Reassemble all the elements



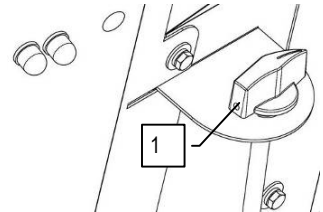
## TROUBLESHOOTING

### 49. THE MACHINE DOES NOT START

1. Check that batteries are charged
2. Make sure the electric system connector is connected to the battery connector
3. Check the key switch is ON/I

### 50. INSUFFICIENT WATER ON THE BRUSHES

1. Check there is water in the solution tank
2. Check that the water/detergent solution release adjustment knob (1) is open
3. Clean the solution filter located at the front of the machine
4. Check that the detergent solution supply pipe, located on the brush head unit, is not obstructed



### 51. THE SQUEEGEE DOES NOT DRY PERFECTLY

1. Check the squeegee is clean
2. Check the squeegee settings (see "MACHINE PREPARATION")
3. Clean the entire vacuum unit (see "WEEKLY MAINTENANCE")
4. Replace the rubber blades, if worn

### 52. THE MACHINE DOES NOT CLEAN WELL

1. Check the state of wear and tear of the brushes and, if necessary, replace them. The brushes should be changed when the bristles are about 15 mm long. To replace them, see "REPLACING THE BRUSHES", or "DISASSEMBLING THE BRUSHES" and "ASSEMBLING THE BRUSHES". Working with over-worn brushes may cause damage to the floor.
2. Use a different kind of brush to the one fitted as standard. For cleaning floors where the dirt is particularly resistant, we recommend the use of special brushes supplied upon request and according to needs (see "CHOOSING AND USING THE BRUSHES").

### 53. EXCESSIVE FOAM PRODUCTION

Check that a low foam detergent has been used. If necessary, add a small quantity of anti-foam liquid to the recovery tank.  
Remember that, when the floor is not very dirty, more foam is generated. In this case the detergent solution should be more diluted.

### 54. THE VACUUM CLEANER DOES NOT FUNCTION

1. Check whether the recovery tank is full and, if necessary, empty it
2. Check the float on the vacuum cap (see also "CLEANING THE RECOVERY TANK" in the paragraph "DAILY MAINTENANCE")

### 55. THE BRUSH MOTOR DOES NOT WORK

**ATTENTION** To avoid damaging the floor, the engine only starts up when the machine is moved forwards

1. Check that the brush head is lowered during start-up
2. The operator must be properly seated in the driving position
3. Check no thermal protection device has intervened.
4. Check the correct connection of the engine to the terminal board under the footboards.

## TROUBLESHOOTING

### 56. ELECTRIC FUSES AND THERMAL CUT-OUTS

The machine is fitted with the following electrical protection systems:

Power fuses arranged in the electrical box, to protect against short-circuiting  
thermal trip units arranged on the outside of the handlebars, to protect the following engines:

1. 25 A trip unit for left suction motor
2. 25 A trip unit for right suction motor

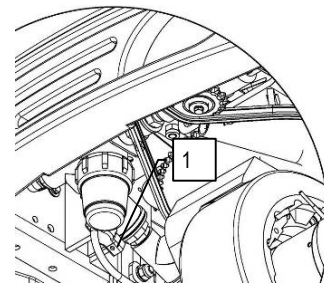
In the event of malfunctioning, check a thermal cut-out has not intervened. If the engine overheats, its thermal cut-out intervenes to block the electricity supply. Wait a few minutes until it has cooled down, then press the specific circuit breaker button to reactivate the power supply and engine operation. If the problem persists, contact the specialist technical assistance centre.

### 57. THE AUTOMATIC WATER/DETERGENT DOSING SYSTEM DOES NOT WORK

The automatic water/detergent dosing system has been designed with criteria of extreme sturdiness and reliability, but there is a special by-pass system that allows you to use the machine even if the system is out-of-use.

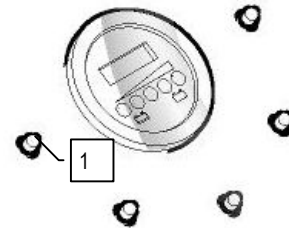
To by-pass the automatic water/detergent dosing system, you must rotate the tap lever (1) on the front of the machine in an anti-clockwise direction; in this way you can go on working even with the system out-of-use. Remember, however, to put not only water in the solution tank, but the right quantities of both water and detergent. With the dosing system out-of-use, the water flow is regulated via the tap on the steering column.

Contact an Authorised FIMAP Retailer to have the system repaired.



### 58. ALARMS

The machine is fitted with a flashing blinking light (1) for diagnosing faults in the traction motor control system. Each sequence (number of consecutive flashes) indicates a particular type of fault. When flashing begins (with an accompanying operating fault), you should contact the technical assistance centre, specifying the number of flashes.



## DISPOSAL

Proceed with scrapping the machine in accordance with the waste disposal regulations in force in the country in which the machine is being used.



## CHOOSING AND USING THE BRUSHES

### POLYPROPYLENE BRUSH (PPL)

Used on all types of floors. Good resistance to wear and tear, and hot water (no greater than 60°C.). PPL is non-hygroscopic and therefore retains its characteristics even when working in wet conditions.

### NYLON BRUSH

Used on all types of floors. Excellent resistance to wear and tear, and hot water (even over 60°C). The nylon is hygroscopic and so tends to lose its characteristics over time when working in wet conditions.

### ABRASIVE BRUSH

The bristles of this type of brush are charged with highly aggressive abrasives. It is used to clean very dirty floors. To avoid floor damage, work only with the pressure strictly necessary.

### BRISTLE THICKNESS

Thicker bristles are more rigid and are therefore used on smooth floors or floors with small joints.

On uneven floors or those with deep joints, it is advisable to use softer bristles which can enter the gaps more easily.

Remember that when the bristles are worn and therefore too short, they will become rigid and are no longer able to penetrate and clean deep down. In this case, like with over-large bristles, the brush tends to jump.

### PAD HOLDER

The pad holder is recommended for cleaning shiny surfaces.

There are two types of pad holder:

1. The traditional pad holder is fitted with a series of anchor points that allow the abrasive floor pad to be held and dragged while working.
2. The CENTRE LOCK type pad-holder not only has anchor points, but also a snap-type central locking system in plastic that allows the abrasive disc to be perfectly centred and held without any risk of it becoming detached. This type of holder is especially suitable for machines with several brushes, where it is difficult to centre the abrasive discs.

TABLE FOR CHOOSING THE BRUSHES

Machine	No.° Br.	Code	Type of bristles	Ø Bristles	Ø Br.	Length	Notes
SMG 130 BASE	2	414289	PPL	1	210	1012	Black cylindrical brush
		414290	ABRASIVE	-			Cylindrical brush
		411698	PPL		450		Disc brush
411699	PPL + STEEL		Disc brush				

## EC DECLARATION OF CONFORMITY

The undersigned manufacturer:

**FIMAP S.p.A.**  
Via Invalidi del Lavoro, 1  
37059 Santa Maria di Zevio (VR)

declares under its sole responsibility that the products:

**FLOOR SCRUBBING MACHINES**  
models SMG 130 B

comply with the provisions of Directives:

2006/42/EC: Machinery Directive.  
2014/30/EU: Electromagnetic compatibility directive.

They also comply with the following standards:

EN 60335-1:2012/A11:2014  
EN 60335-2-72:2012  
EN 12100:2010  
EN 61000-6-2:2005/AC:2005  
EN 61000-6-3:2007/A1:2011/AC:2012  
EN 62233:2008/AC:2008

The person authorised to compile the technical file:

Mr. Giancarlo Ruffo  
Via Invalidi del Lavoro, 1  
37050 Santa Maria di Zevio (VR) - ITALY

Santa Maria di Zevio, 18/09/2019

FIMAP S.p.A.  
Legal representative  
Giancarlo Ruffo

A handwritten signature in black ink, appearing to read "G. Ruffo", positioned below the printed name of the legal representative.











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